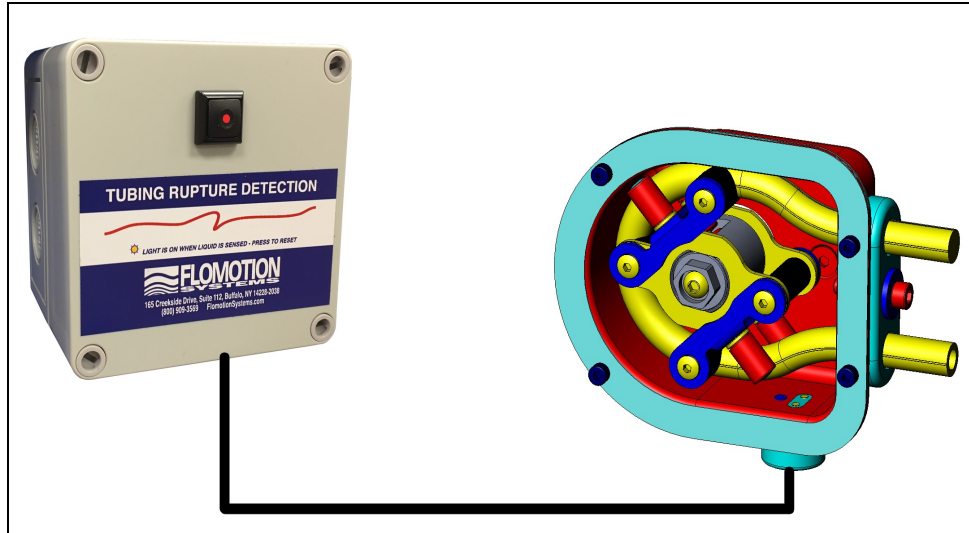




**TRD Series Tubing Rupture Detector
Operating Guide**

For use with Peristaltic Chemical Feed Pumps

Installation and Operation Manual



TRD Series Tubing Rupture Detector

February 1 2018

Flomotion Systems, Inc.
165 Creekside Drive, Suite 112
Buffalo, NY 14228-2103
Tel: 800-909-3569 (U.S. & Canada) or 716-691-3941
Fax: 716-691-1253

TABLE OF CONTENTS

1.0 - SYSTEM OVERVIEW..... 5

THE TRD TUBING RUPTURE DETECTOR..... 5

 Alarm Causes..... 5

 What to do in an alarm condition..... 5

 Resetting the alarm..... 5

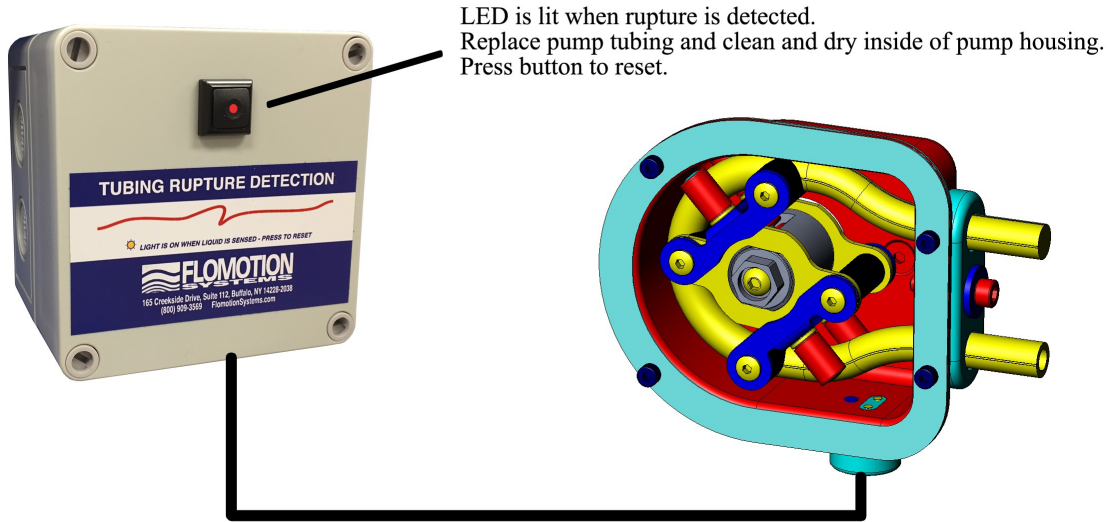
 Resuming Service..... 5

INTERFACING..... 6

CALIBRATION..... 6

1.0 - System Overview

The TRD Tubing Rupture Detector



Alarm Causes

A rupture alarm is triggered by the presence of a conductive fluid in the pump. When the fluid bridges the two stainless steel electrodes on the LIQUID SENSOR the alarm is triggered.

What to do in an alarm condition

To clear the alarm, first stop the pump and **disconnect power from the pump controller**. Remove the pump cover and remove the ruptured pump tubing. Clean the inside of the pump with a soft rag. Remove any liquid or tubing debris from the inside of the pump and the area around the LIQUID SENSOR. Inspect rollers and clean if necessary.

Resetting the alarm

Press the pushbutton on the front of the Tubing Rupture Detector to reset the alarm.

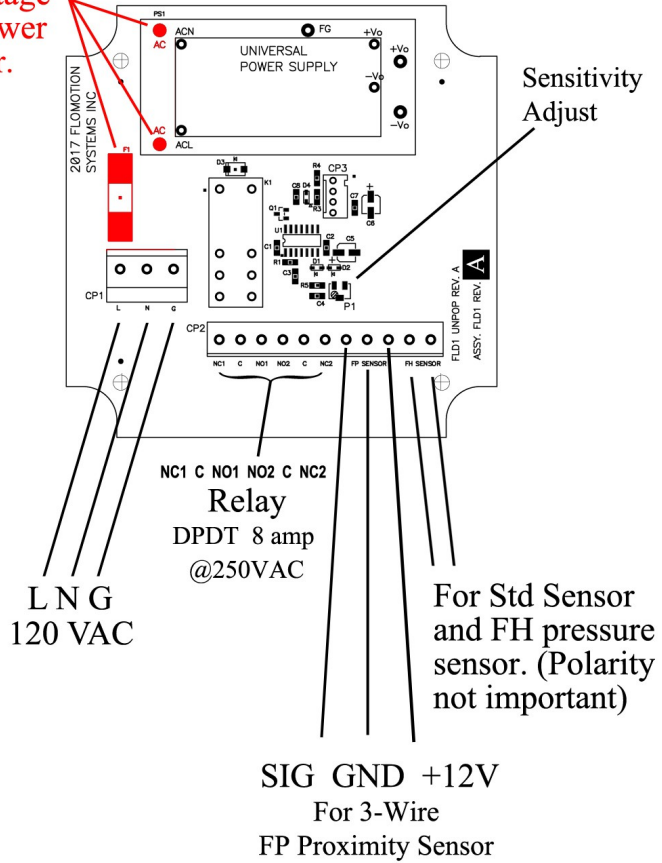
Resuming Service

Install a fresh tubing insert and the pump is ready to resume service.

Interfacing

A dual 8 Amp DC DPDT relay is provided to signal or control an external device during an alarm condition. Wiring connections are shown below.

CAUTION: High Voltage
Always disconnect power
before removing cover.



Calibration

Using a small screw driver turn the sensitivity adjusting screw counter clockwise several turns. Apply a wet rag to the LIQUID SENSOR electrodes. Adjust the sensitivity clockwise slowly until the alarm trips.